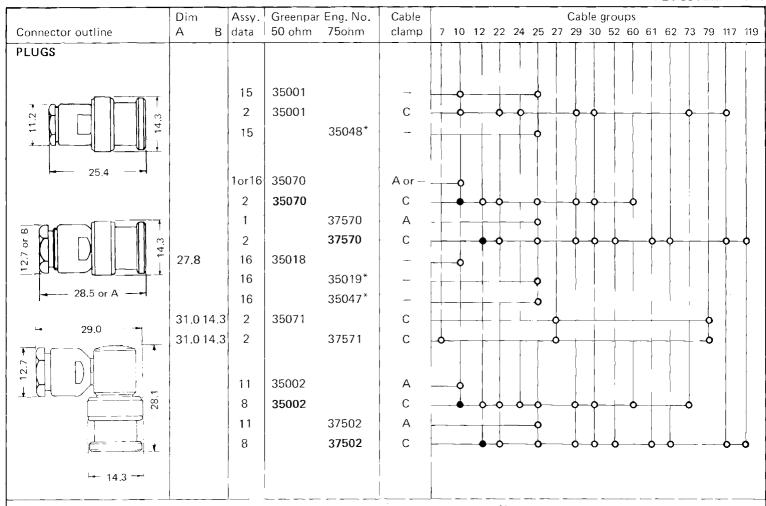
# BNC 50 ohm and 75 ohm series

### **PLUGS AND JACKS**

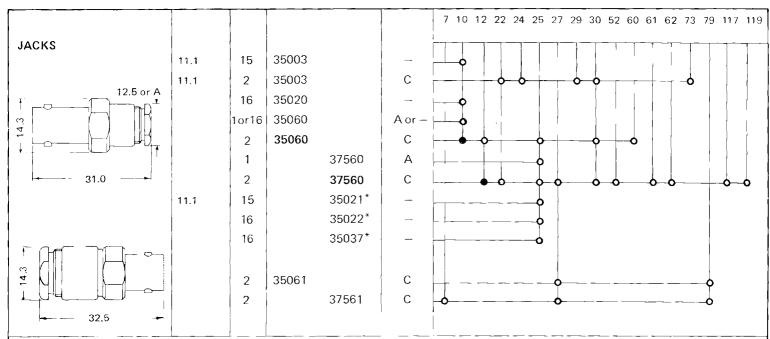


ORDERING INFORMATION

To order, please specify GREENPAR ENGINEERING No., CABLE CLAMP and CABLE GROUP. e.g. GE 37570C12

Notes.

\*1. These items are nominally 75 ohms. See U.G. numbers and assembly instructions for variations



## ORDERING INFORMATION

To order, please specify GREENPAR ENGINEERING No., CABLE CLAMP and CABLE GROUP. e.g. GE 37561C27.

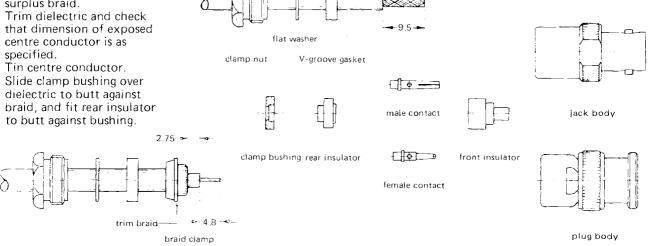
# Notes.

\*1. These items are nominally 75 ohms. See U.G. numbers and assembly instructions for variations

### Plugs and jacks: captive contact, improved UG style braid clamp

- 1. Place clamp nut, flat washer (when provided) and V-groove gasket over cable. Note that groove in gasket is towards free end of cable.
- Trim outer sheath from cable to dimension shown.
- 3. Fit braid claimp so that internal shoulder butts against end of outer sheath.
- Fold back braid, avoiding crossed wires, and trim surplus braid.
- Trim dielectric and check centre conductor is as
- 7. Slide clamp bushing over dielectric to butt against braid, and fit rear insulator

- 8. Fit contact (male for plugs; female for jacks) over centre conductor, to butt against rear insulator.
- 9. Hold contact and cable firmly together, and solder.
- 10. Slide V-groove gasket, flat washer (when provided) and clamp nut to braid clamp.
- 11. Fit front insulator over contact to butt against rear insulator.
- 12. Press sub-assembly into body as far as possible, and engage clamp nut.
- 13. Holding body and cable rigid, tighten clamp nut to shear V-groove gasket.



Plugs and jacks: captive contact, pressure sleeve cable clamp

- 1. Slide clamp nut and plain gasket over cable.
- Trim outer sheath from cable, as indicated.
- 3. Fold back braid, and insert ferrule over dielectric to trap braid between outer sheath and ferrule.
- Trim off surplus braid.
- 5. Trim back dielectric and check that dimension of protruding centre conductor is as indicated.

- Tin centre conductor.
- Slide rear insulator over dielectric, to butt agianst ferrule.
- 8. Fit contact (male for plugs; female for jacks) on centre conductor, with shoulder pressed into recess in rear insulator.
- 9. Hold cable and contact tightly together, and solder.

For C73 refer to Fig. 9.

- 10. Slide plain gasket and clamp nut up to ferrule, trapping braid
- 11. Fit front insulator over contact to butt against rear insulator
- 12. Press sub-assembly into body as far as possible.
- Engage and tighten ciamp

