## Assembly instruction Series N

No. 27418

Tools and materials required: Stanley blade Scissors, file Spanner 14 mm and 16mm		Cable entry: Screw—type
		Suitable cables (e.G.): TZC 500 32, Andrew C2FCP
		Connector – types: (e.g.)
		11 N-50-7-74
This connector is supplied in 4 parts.	Centre contact:	plugged-in
	Braid:	screwed
A	(B)	
A B	8,5	Slide nut A and ferrule B onto cable. Prepare cable according to diagram. CAUTION: Do not damage braid!
A B	6	Push braid back slightly, but don't undo braid. Cut back dielectric and foil 6mm. Perpendicular to cable axis.
A B		Taper braid towards center conductor. Slide part C onto cable, flush to cable jacket.
A B	0,5	Fold back braid over part C. Check dimension 0,5mm. Face inner conductor.
		Push prepared cable into connector body D and tighten nut A (torque 11 Nm). Do not rotate cable in connector body!

SUHNER' skilled staff and specialised equipment are available to carry out complete R.F.lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service

